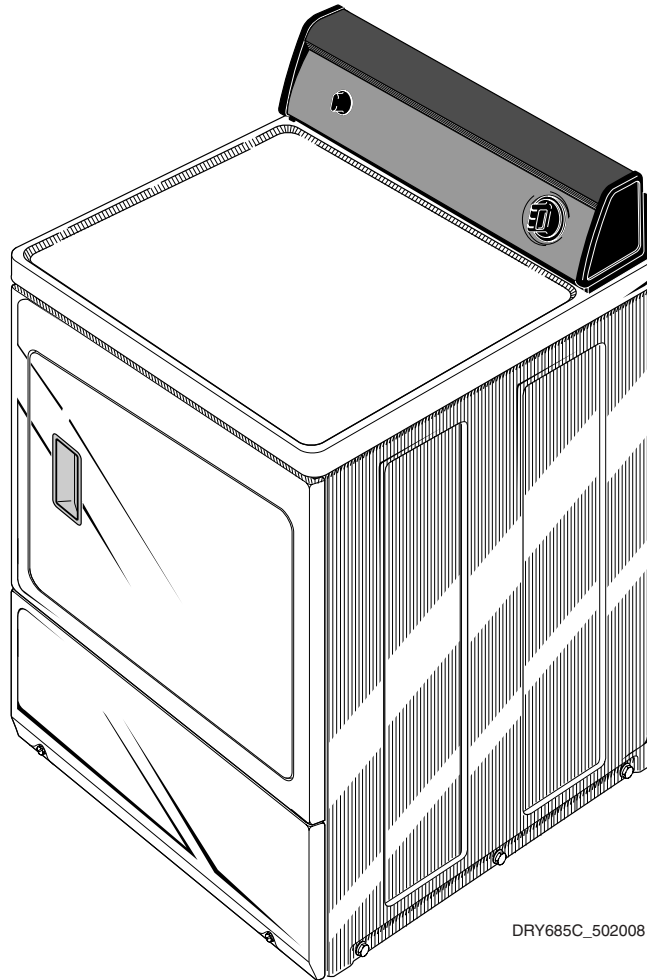


Automatic Dryers

Refer to Page 3 for Model Numbers



DRY685C_502008

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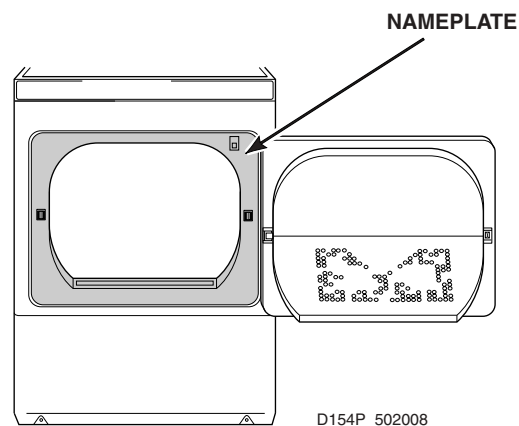
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



Model Identification

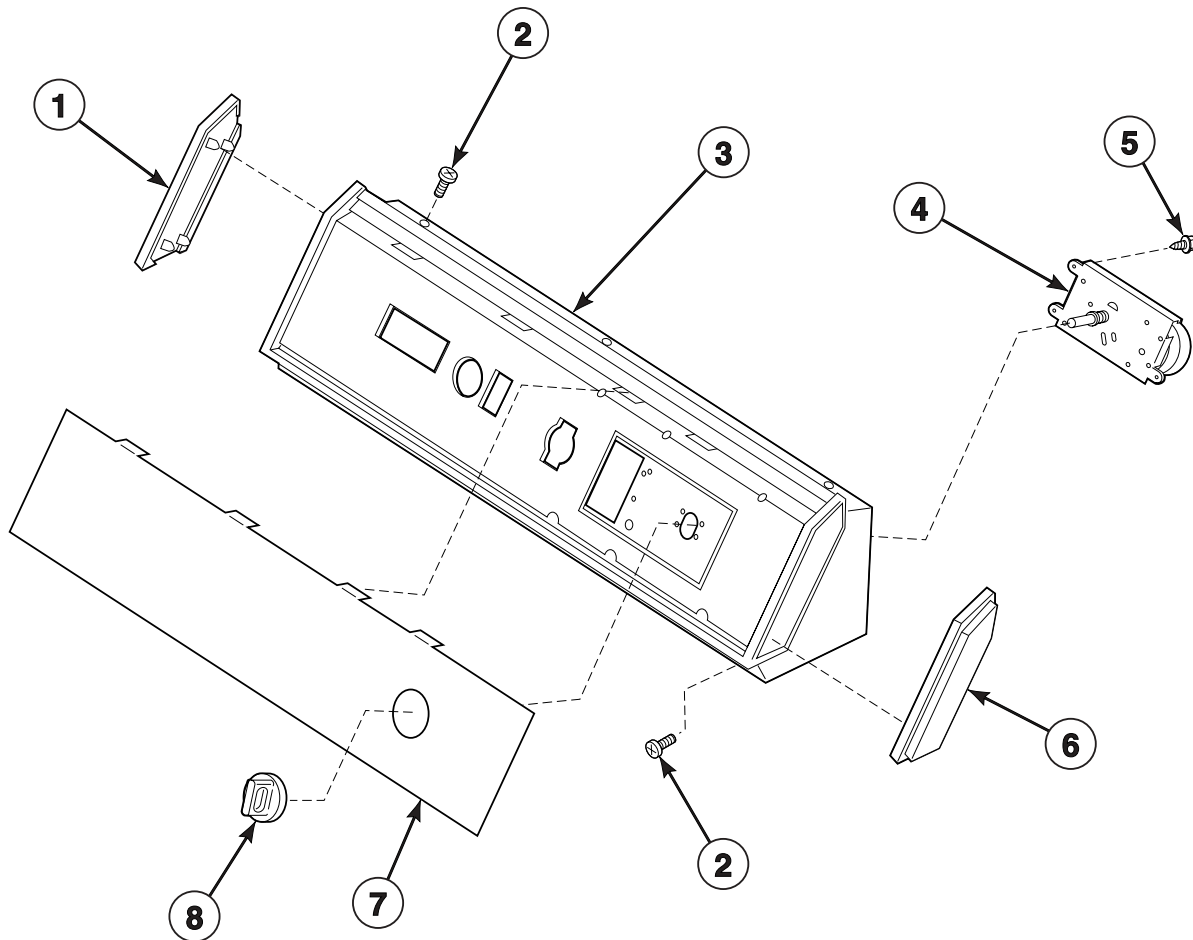
Information in this manual is applicable to these dryer models:

ACE497*23000	AEM497*24350	AGM499*23080	KEM677*-1709	NEM497*-3000
ACG499*23013	AGM479*-3000	BGM419*-1180	KEM777*-1709	NGM499*-3013
ACG499*23080	AGM499*-3000	KED497*-4350	KGD499*-3058	REM477*-4562
AEM477*-4562	AGM499*-3013	KED597*-4350	KGD599*-3058	ZCE477*-3000
AEM497*-3000	AGM499*-3058	KEE997*-1702	KGE999*-1102	ZCG479*-3013
AEM497*-3300	AGM499*-3080	KEM377*-1709	KGM379*-1109	ZEM477*-3000
AEM497*-4350	AGM499*23000	KEM497*-1702	KGM499*-1102	ZGM479*-3000
AEM497*23000	AGM499*23013	KEM497*-3000	KGM679*-1109	ZGM479*-3013
AEM497*23300	AGM499*23058			

* Add Letter To Designate Color. L - Almond W - White

Graphic Panel, Control Hood and Controls (Drawing 1 of 5)

Models BGM419*-1180, KEM377*-1709 and KGM379*-1109



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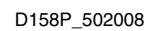
Graphic Panel, Control Hood and Controls (Drawing 1 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	31249	End Cap	Left
2	32993	Screw	
3	N/A	Control Hood Assembly	
4	59420	Timer	1 cycle; Models KEM377*-1709 and KGM379*-1109
	501881	Timer	2 cycle; Model BGM419*-1180
5	501086	Screw	
6	31248	End Cap	Right
7	N/A	Graphic Panel	
8	62234	Timer Knob Assembly	White

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Models KEM677*-1709, KEM777*-1709 and KGM679*-1109



Graphic Panel, Control Hood and Controls (Drawing 2 of 5)

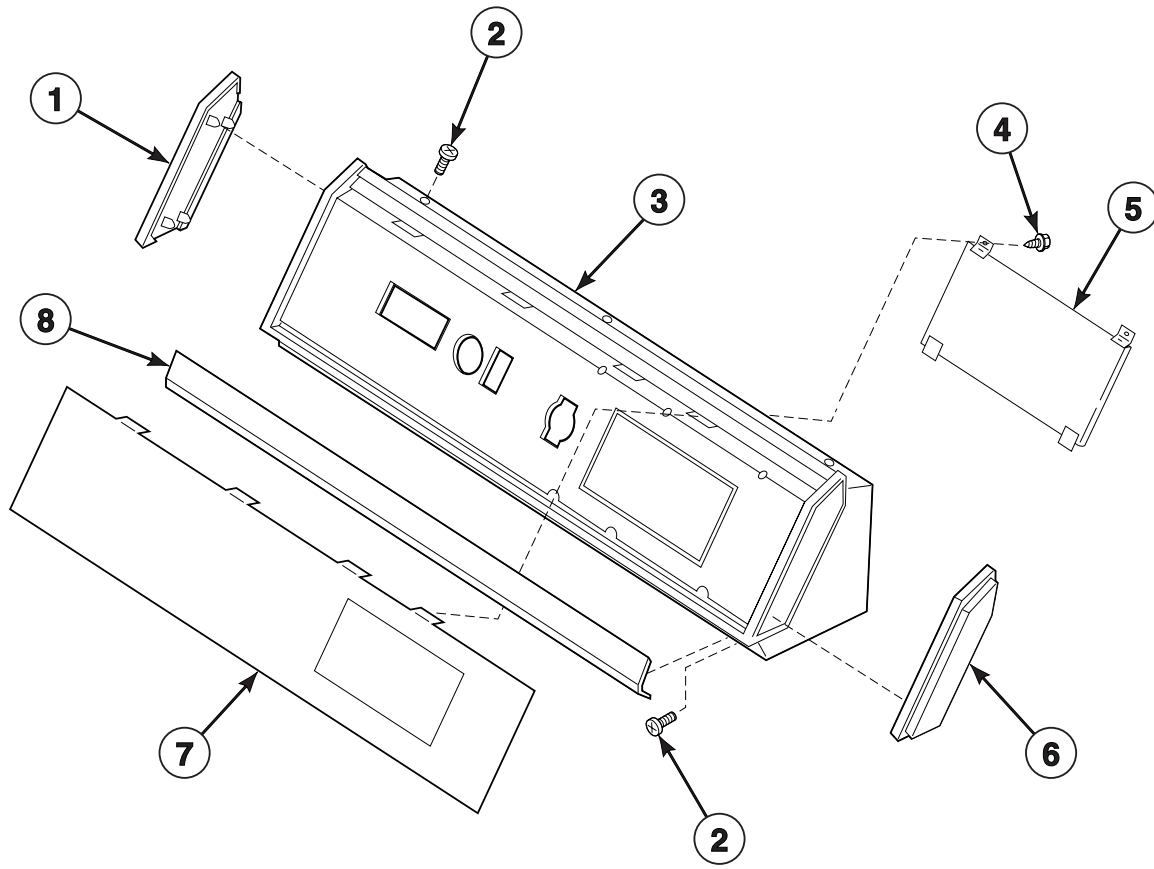
REF	PART NO.	DESCRIPTION	COMMENTS
1	31249	End Cap	Left
2	32993	Screw	
3	N/A	Control Hood Assembly	
4	N/A	Temperature Switch	
5	31260	Screw	
6	500823	Rotary Signal	
7	501086	Screw	
8	502967	Timer	5 cycle
9	31248	End Cap	Right
10	N/A	Graphic Panel	
11	62234	Timer Knob Assembly	White
12	33688	Knob Assembly	White
13	N/A	Trim Strip	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 3 of 5)

Models KEE997*-1702 and KGE999*-1102



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Graphic Panel, Control Hood and Controls (Drawing 3 of 5)

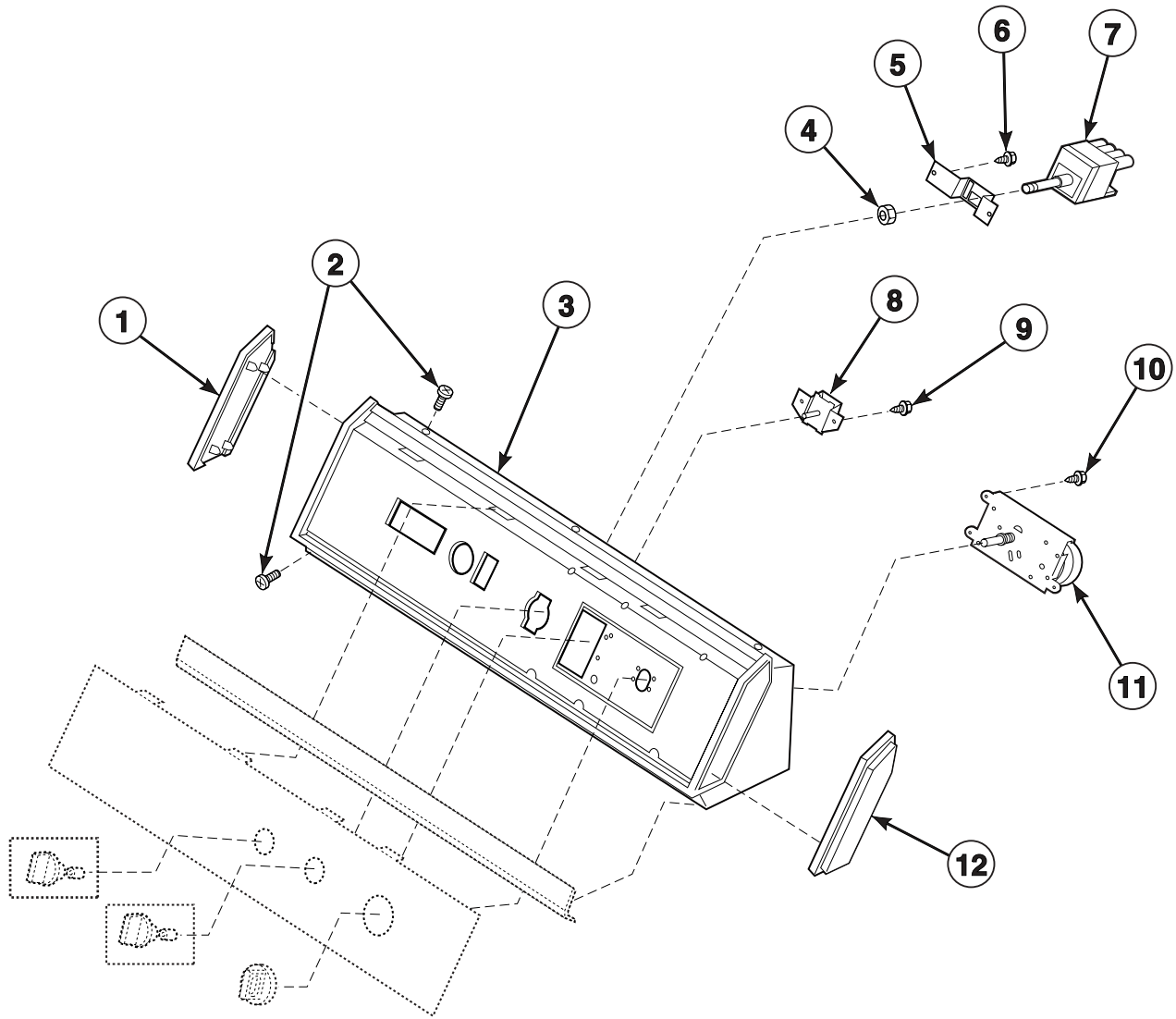
REF	PART NO.	DESCRIPTION	COMMENTS
1	31249	End Cap	Left
2	31752	Screw	
3	N/A	Control Hood	
4	31260	Screw	
5	N/A	Electronic Control Assembly	
6	31248	End Cap	Right
7	N/A	Graphic Panel	
8	N/A	Trim Strip	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 4 of 5)

All Models Except BGM419*-1180, KEE997*-1702, KEM377*-1709, KEM677*-1709,
KEM777*-1709, KGE999*-1102, KGM379*-1109 and KGM679*-1109



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Graphic Panel, Control Hood and Controls (Drawing 4 of 5)

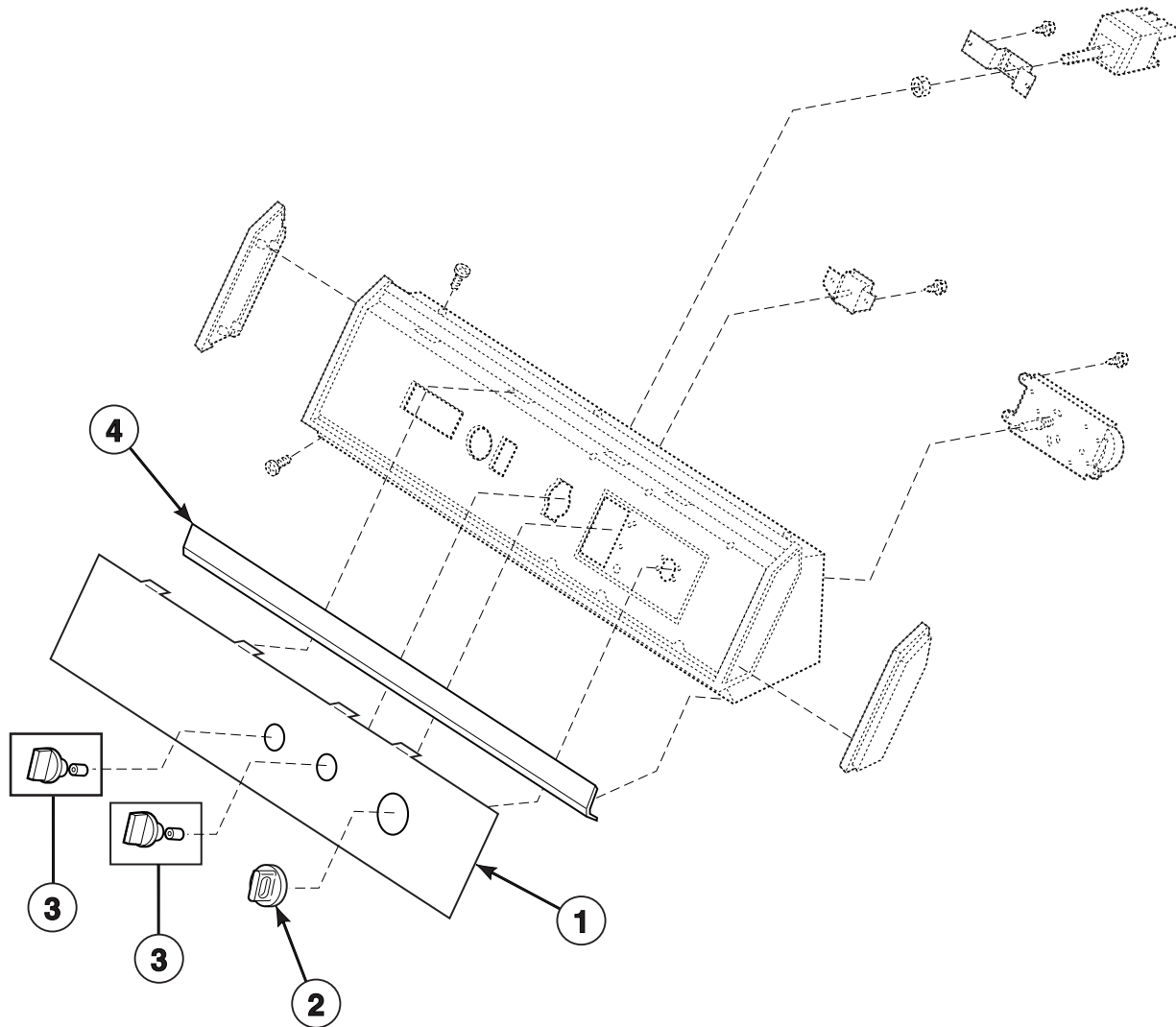
REF	PART NO.	DESCRIPTION	COMMENTS
1	34460	End Cap	Left; Black
	31249	End Cap	Left; Chrome
	504009W	End Panel	Left; White
	504009L	End Panel	Left; Almond
2	31752	Screw	Black
	32993	Screw	Chrome
3	N/A	Control Hood Assembly	
4	57584	Nut	
5	N/A	Switch Bracket	
6	31260	Screw	
7	58813	Fabric Selector Switch	50 Hertz; Models AEM477*-4562 and AGM479*-3000
	61511	Fabric Selector Switch	60 Hertz; All other models
8	500823	Rotary Signal	120 Volt/60 Hertz; Models KEM497*-1702 and KGM499*-1102
	502499	Buzzer	Adjustable; Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	N/A	Signal Switch	240 Volt/50 or 60 Hertz; All other models
9	501086	Screw	60 Hertz
	33561	Screw	50 Hertz
10	501086	Screw	
11	502963	Timer	120 Volt/60 Hertz; 3 cycle; Models KEM497*-1702 and KGM499*-1102
	502965	Timer	240 Volt/60 Hertz; 3 cycle; Model AEM497*-3300
	502966	Timer	240 Volt/50 Hertz; Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	502964	Timer	240 Volt/50 Hertz; 3 cycle; All other models
12	34459	End Cap	Right; Black
	31248	End Cap	Right; Chrome
	504008W	End Panel	Right; White
	504008L	End Panel	Right; Almond

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Graphic Panel, Control Hood and Controls (Drawing 5 of 5)

All Models Except BGM419*-1180, KEE997*-1702, KEM377*-1709, KEM677*-1709,
KEM777*-1709, KGE999*-1102, KGM379*-1109 and KGM679*-1109



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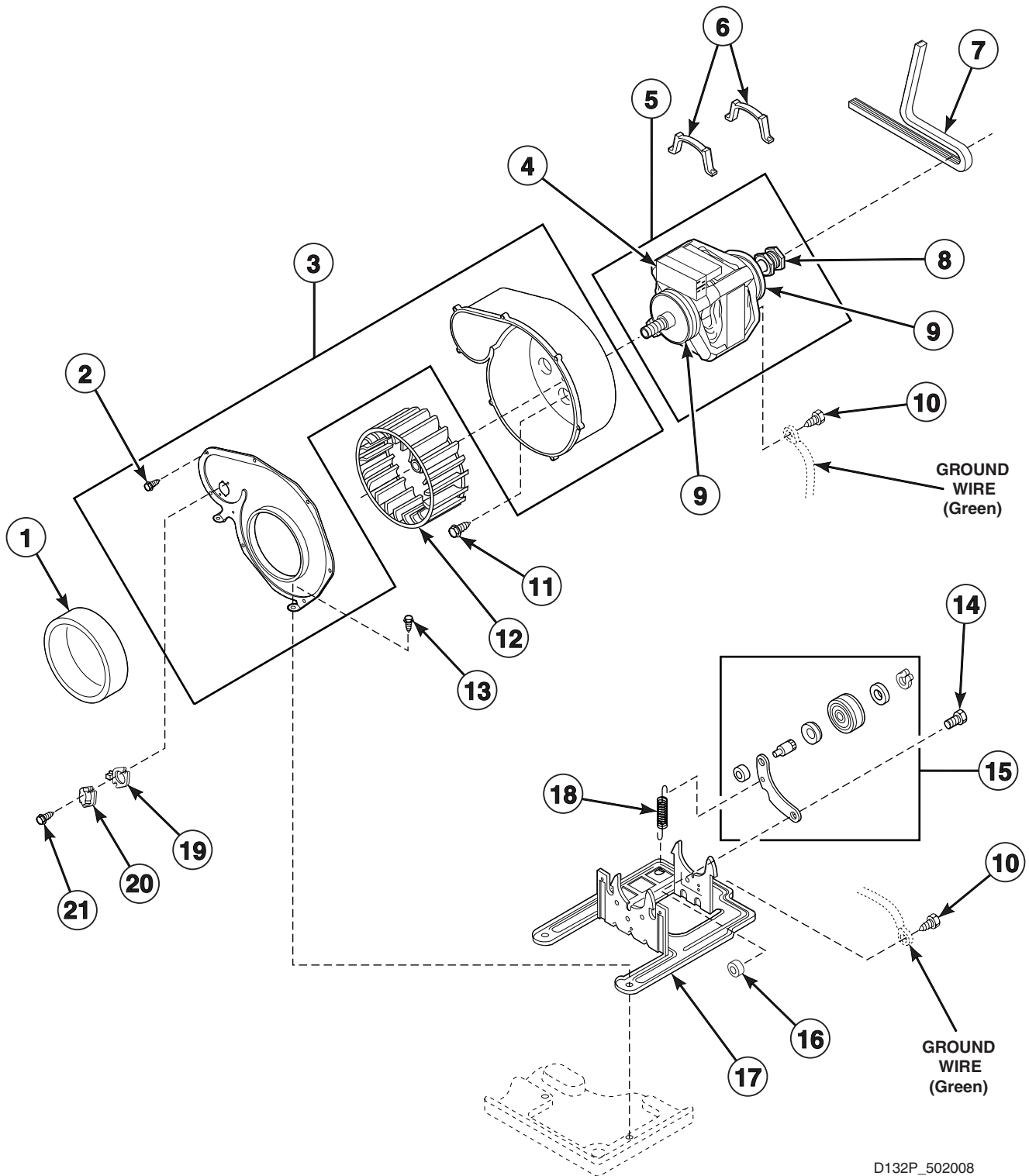
Graphic Panel, Control Hood and Controls (Drawing 5 of 5)

REF	PART NO.	DESCRIPTION	COMMENTS
1	501250	Graphic Panel	Models AEM497*-3000, AGM479*-3000 and AGM499*-3013
	502505	Graphic Panel	Models ACE497*23000, ACG499*23013 and ACG499*23080
	503394	Graphic Panel	Model AEM477*-4562
	502646	Graphic Panel	Models ZCE477*-3000 and ZCG479*-3013
	N/A	Graphic Panel	All other models
2	62234	Timer Knob Assembly	White; Models AEM477*-4562, AGM479*-3000, ZEM477*-3000, ZGM479*-3000 and ZGM479*-3013
	512117W	Timer Knob Assembly	White; Model REM477*-4562
	510287L	Timer Knob Assembly	Almond; Model REM477*-4562
	62176	Timer Knob Assembly	Black; All other models
3	33688	Knob Assembly	White; Models AEM477*-4562, AGM479*-3000, ZEM477*-3000, ZGM479*-3000 and ZGM479*-3013
	36701W	Knob Assembly	White; Model REM477*-4562
	36701L	Knob Assembly	Almond; Model REM477*-4562
	N/A	Control Knob Assembly	Black; All other models
4	N/A	Trim Strip	Models KED497*-4350, KEM497*-1702, KGD499*-3058 and KGM499*-1102

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Motor, Exhaust Fan and Belt



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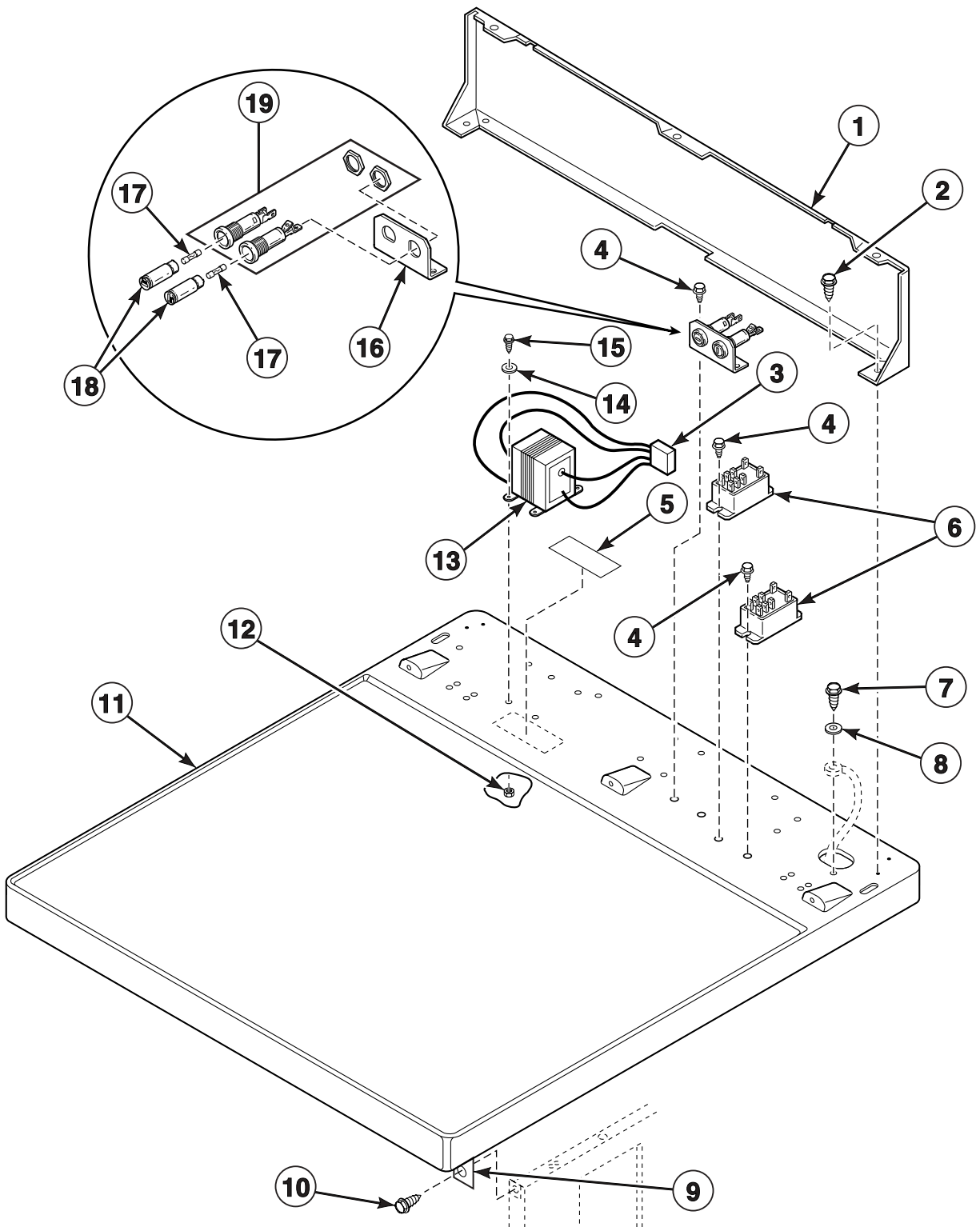
Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Apply to motor shaft before installing the exhaust fan impeller
1	500313	Blower Housing Seal	
2	31260	Screw	
3	511969P	Blower Housing and Cover Kit	Includes item 2
4	501218P	Motor Switch Kit	
5	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Models BGM419*-1180, KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
	505843P	Motor and Pulley Assembly	Export models; 240 Volt/50 Hertz; All other models
6	510180	Motor Mount Clamp	
7	511255	Cylinder Belt	
8	500222	Motor Pulley	50 Hertz
	512196	Motor Pulley	60 Hertz
9	590P3	Motor Hub Ring Kit	
10	20530	Screw	
11	503661	Screw	
12	510139P	Blower Fan Assembly	
13	33562	Screw	
14	500824	Screw	
15	510158	Idler Lever and Wheel Assembly	
16	52566	Nut	
17	510060	Motor Mount	
18	510185	Idler Spring	
19	61401	Thermostat Heater	Models KEM497*-1702, KEM677*-1709, KEM777*-1709, KGM499*-1102 and KGM679*-1109
	502498	Thermostat Heater	Green; Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	61622	Thermostat Heater	All other models
20	510523	Thermistor Assembly	Black; Models KEE997*-1702 and KGE999*-1102
	56410	Thermostat	Models BGM419*-1180, KEM377*-1709 and KGM379*-1109
	N/A	Thermostat	Low; Model AEM477*-4562
	N/A	Thermostat	High; Model AEM477*-4562
	61372	Thermostat	All other models
21	23222	Screw	Use with 56410 Thermostat or 510523 Thermistor Assembly
	501086	Screw	Use with 61372 Thermostat

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Cabinet Top and Control Hood Rear Panel



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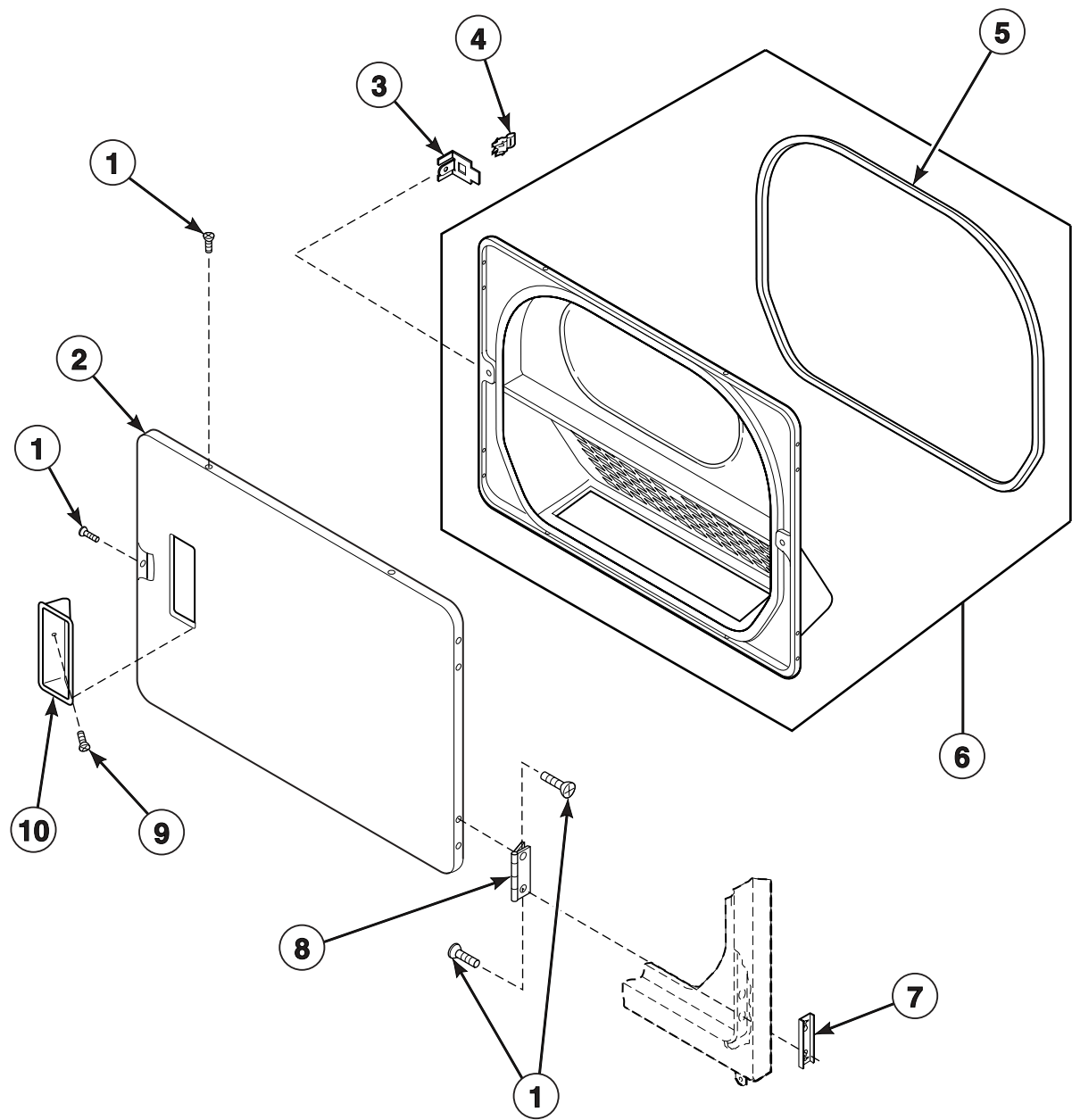
Cabinet Top and Control Hood Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	510099	Hood Back Panel	
2	501086	Screw	
3	23041	6 Circuit Plug	
4	503688	Screw	
5	500316	Warning Label	Disconnect Power; Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
	500314	Warning Label	Disconnect Power; Model ZEM477*-3000
	505281	Disconnect Power Warning Label	All other models
6	502501	Relay	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
7	20530	Screw	
8	03815	Washer	Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
9	510146	Bracket	
10	33562	Screw	
11	502569W	Top Panel	White; Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	502569L	Top Panel	Almond; Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	N/A	Top Cover	Model REM477*-4562
	510029WP	Top Panel Kit	White; Includes 2 each of items 9 and 10; All other models
	510029LP	Top Panel Kit	Almond; Includes 2 each of items 9 and 10; All other models
12	23951	Nut	
13	511658P	Transformer Kit	Models AGM479*-3000, AGM499*-3000, AGM499*-3013, AGM499*-3080, KGD499*-3058, ZGM479*-3000 and ZGM479*-3013
	M412477	Transformer	Models ACE497*23000, ACG499*23013, ACG499*23080, AGM499*-3080, ZCE477*-3000 and ZCG479*-3013
14	03815	Washer	
15	501086	Screw	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	20267	Screw	All other models
16	502589	Fuse Holder Bracket	
17	502593	Fuse	Primary
	502592	Fuse	Secondary
18	502811	Fuse Carrier	
19	502591	Fuse Holder Body	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Loading Door



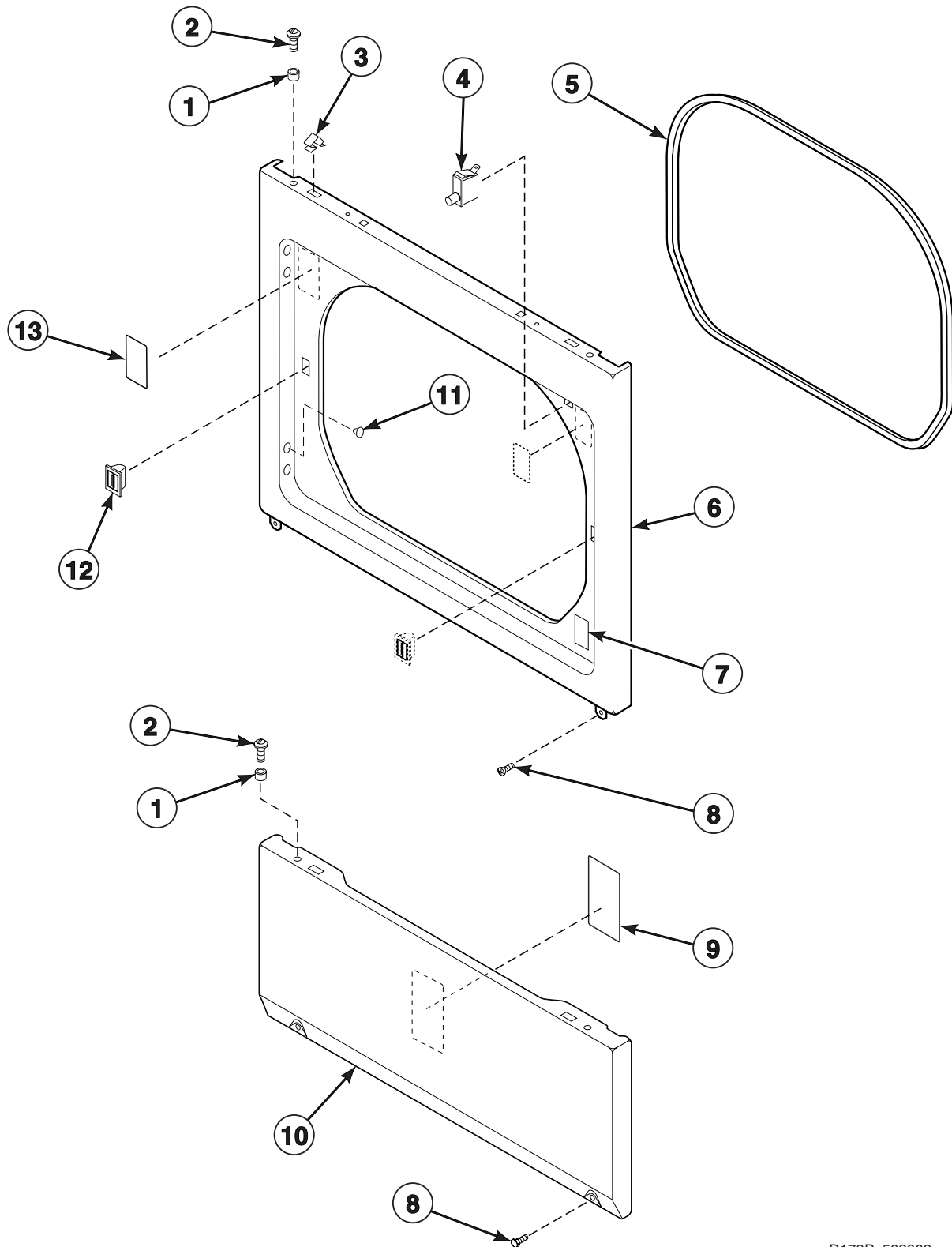
D146P_502008

Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	500226	Screw	
2	500040W	Dryer Door	White
	500040L	Dryer Door	Almond
3	510127	Door Strike Mount	
4	510181	Door Strike	
5	500200	Door Seal	
6	500199	Liner and Seal Assembly	Includes item 5
7	500236	Door Hinge Mounting Clip	
8	510519	Door Hinge	
9	N/A	Screw	
10	500042W	Door Pull	White

N/A = Part no longer available

Lower Access Panel, Front Panel and Seal



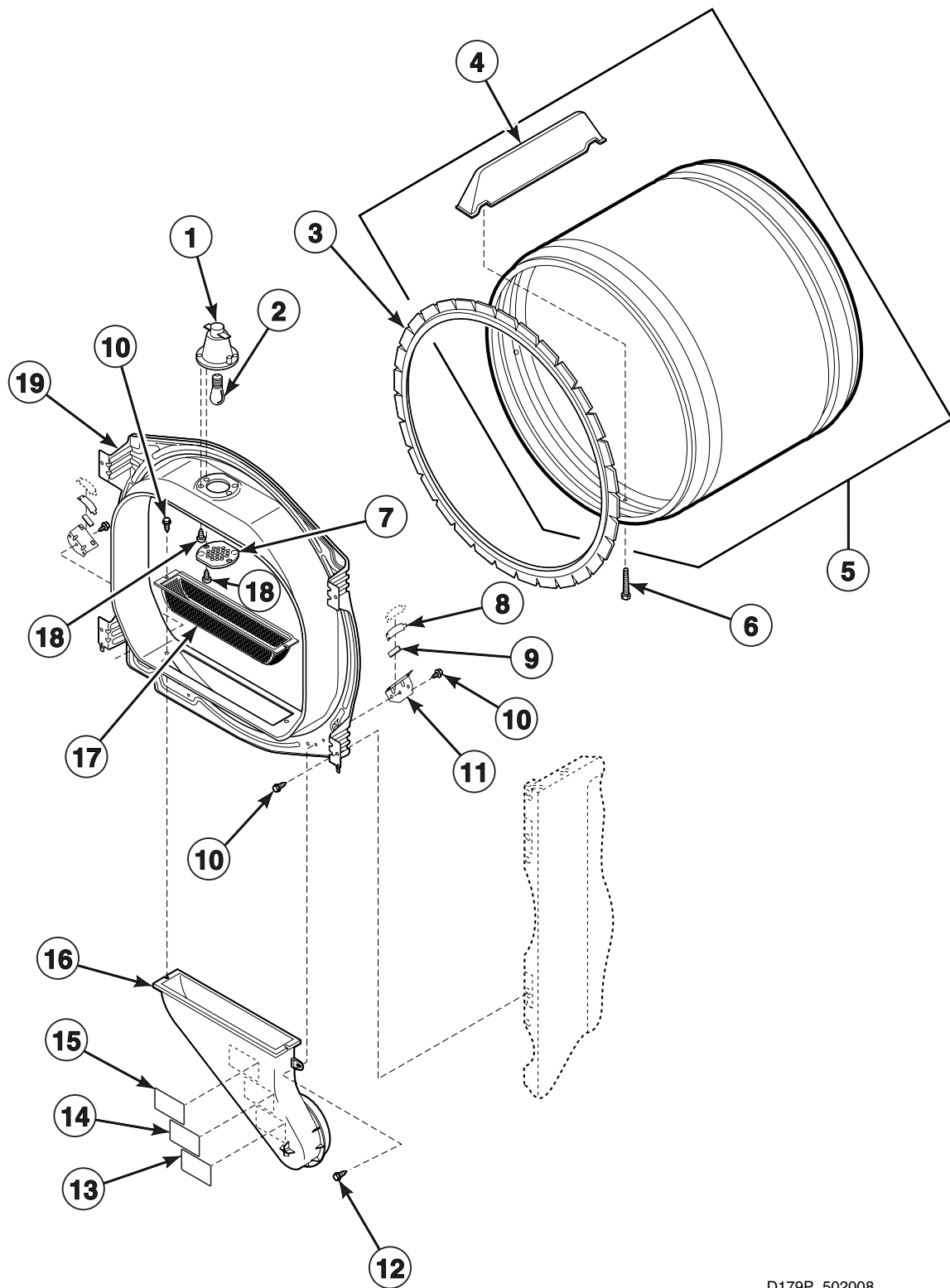
D178P_502008

Lower Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	56079	Panel Locator	
2	39733	Screw	
3	28835	Speed Clip	
4	504570	Switch	
5	500034	Front Panel Seal	
6	500033W	Front Panel	White
	N/A	Front Panel	Almond
7	500240	Natural/L.P. Gas Label	Natural Gas (N.G.) or Liquid Petroleum Gas (L.P.); Models KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
8	33562	Screw	
9	511004	Gas Clearance Label	Gas models
10	510069W	Access Panel	White
	510069L	Access Panel	Almond
11	505870	Screw	
12	510177	Door Catch Assembly	
13	500253	Caution Label	Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
	500281	Warning/Caution Label	All other models

* Add Letter To Designate Color. L - Almond W - White

Front Bulkhead, Air Duct, Felt Seal and Cylinder



D179P_502008

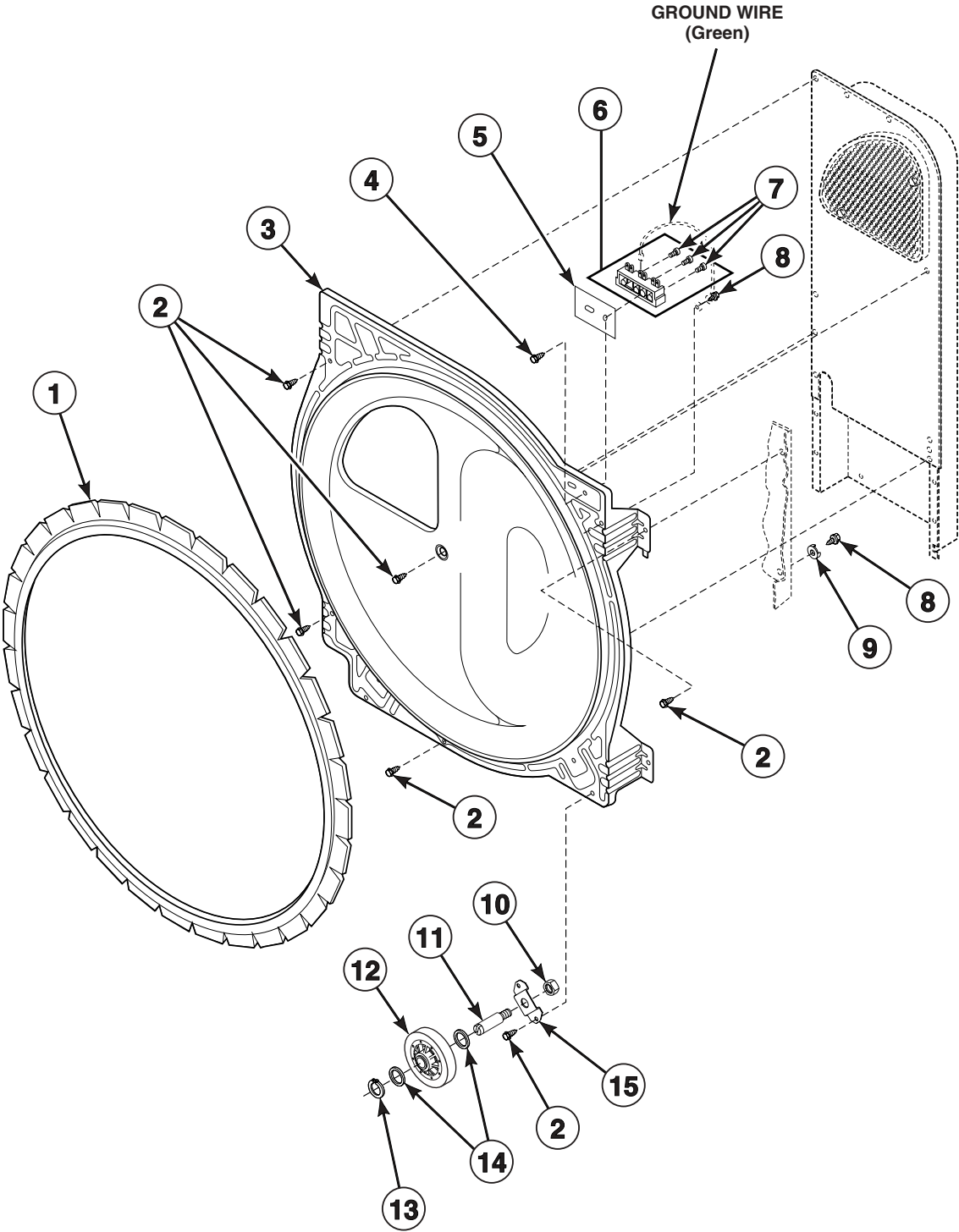
Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Cylinder Light Housing	Models KEE997*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102 and KGM679*-1109
2	60954	Drum Light Lamp	
3	510207P	Cylinder Seal Assembly	
4	510102	Cylinder Baffle	
5	500735P	Cylinder Assembly	Includes 3 of item 4
6	62588	Screw	
7	N/A	Lens	
8	510187	Cylinder Glide	2 required per side for stainless steel; Only 1 is required for homestyle
9	510189	Felt Pad	
10	500226	Screw	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	503688	Screw	All other models
11	510145	Cylinder Glide Bracket	
12	503661	Screw	
13	N/A	Label	
14	500049	Warning Label	
15	500314	Warning Label	Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
16	502231	Front Air Duct	
17	502140P	Lint Filter	
18	505870	Screw	
19	500016W	Front Bulkhead Assembly	Includes items 3, 8, 9, 11 and hardware; For models with cylinder with light opening
	500117W	Front Bulkhead Assembly	Includes items 3, 8, 9, 11 and hardware; For models with cylinder with light opening

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



D176P_502008

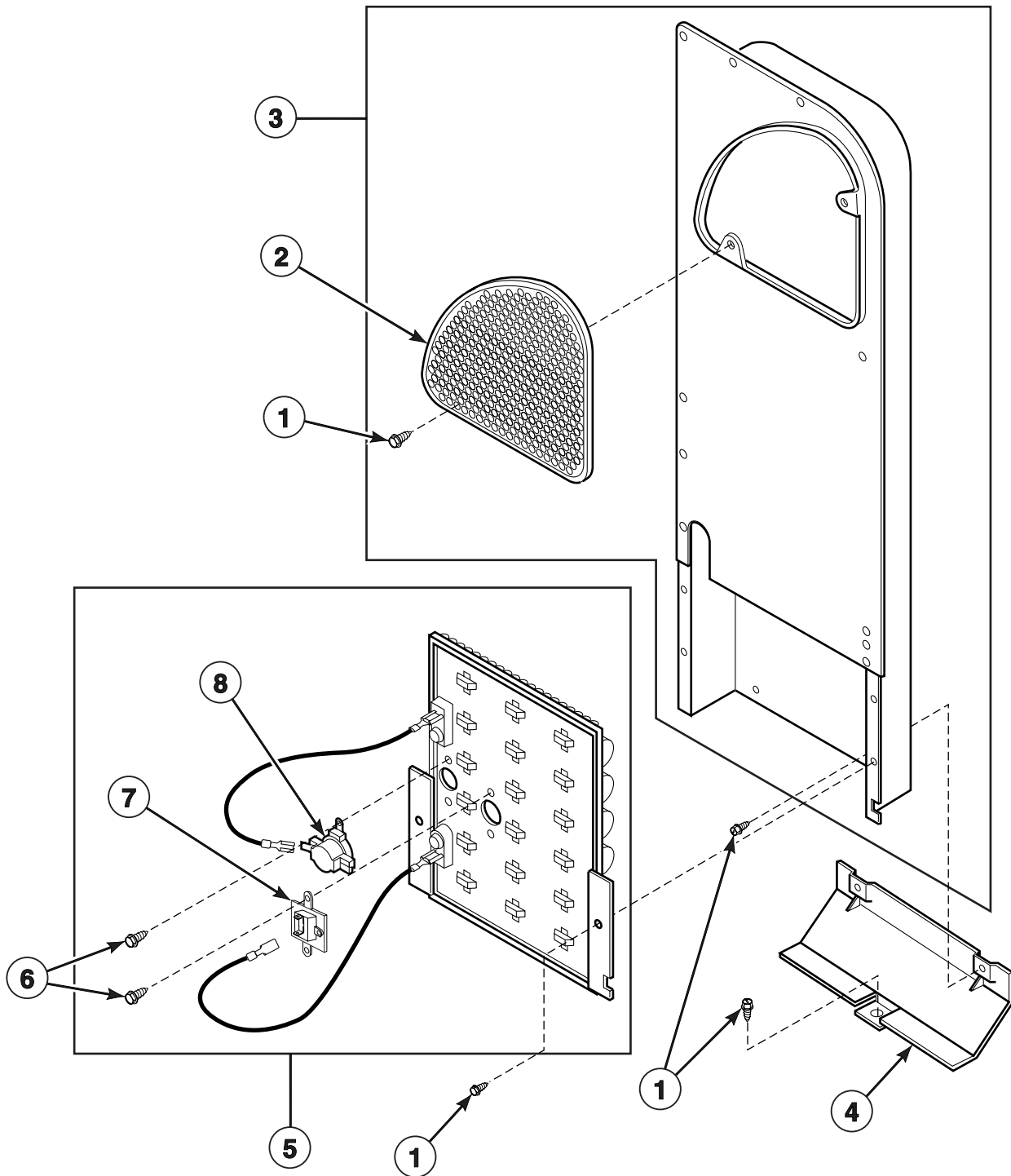
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
2	503688	Screw	
3	501154	Rear Bulkhead Assembly	Includes item 1; Model KEM777*-1709
	510905W	Rear Bulkhead Assembly	Includes item 1; All other models
4	501285	Screw	
5	N/A	Plastic Plate	Model AEM477*-4562
6	502517	Terminal Block	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	510190P	Terminal Block Assembly	Includes 3 of item 7; All other electric models; Gas models AGM479*-3000, AGM499*-3000, AGM499*-3013, AGM499*-3080, KGD499*-3058, ZGM479*-3000 and ZGM479*-3013
7	61199	Screw	
8	20530	Screw	
9	51474	Washer	
10	56156	Nut	
11	56461	Shaft	
12	510708P	Cylinder Roller	
13	23748	Retaining Ring	
14	52549	Washer	
15	510100	Cylinder Roller Bracket	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Heater Box Assembly - Electric Models



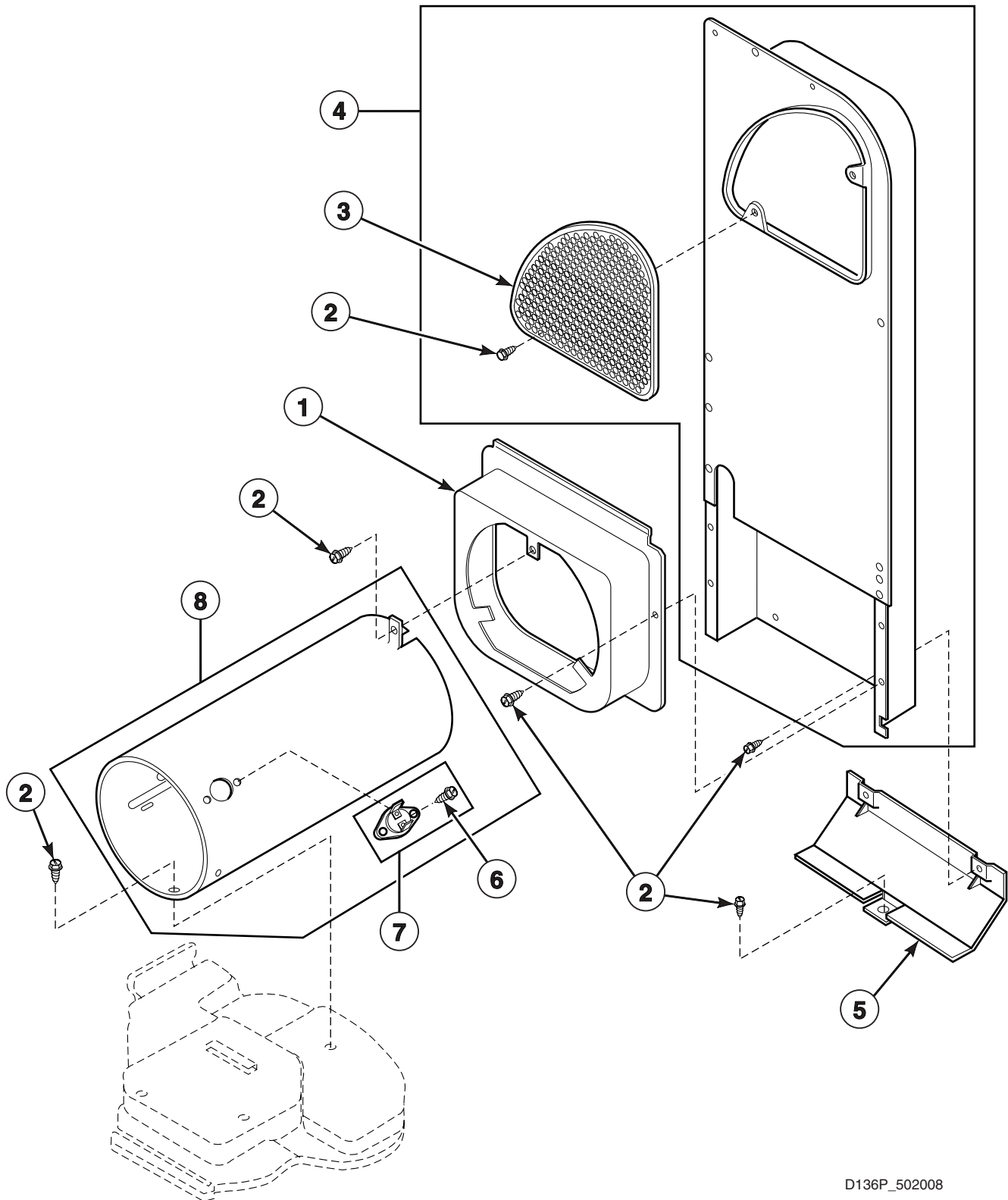
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Heater Box Assembly - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	60952	Heat Duct Shield	
5	61928	Heater Kit Assembly	White; 208 Volt/60 Hertz; 4750 kW
	61927	Heater Kit Assembly	Red; 240 Volt/60 Hertz; 5000 kW
	61930	Heater Kit Assembly	240 Volt/50 Hertz; 4000 kW
	61931	Heater Kit Assembly	240 Volt/50 Hertz; 3100 kW
	61929	Heater Kit Assembly	Green; 240 Volt/50 Hertz; 4800 kW
6	23222	Screw	
7	511412	Thermal Fuse Assembly	
8	510700	Limit Thermostat	Use with 61931 Heater Kit Assembly; Model AEM477*-4562
	500807	Thermostat	Use with 61927 Heater Kit Assembly; Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709 and KEM777*-1709
	510701	Limit Thermostat	Use with 61927, 61929 and 61930 Heater Kit Assembly; All other models

* Add Letter To Designate Color. L - Almond W - White

Heater Box Assembly - Gas Models



D136P_502008

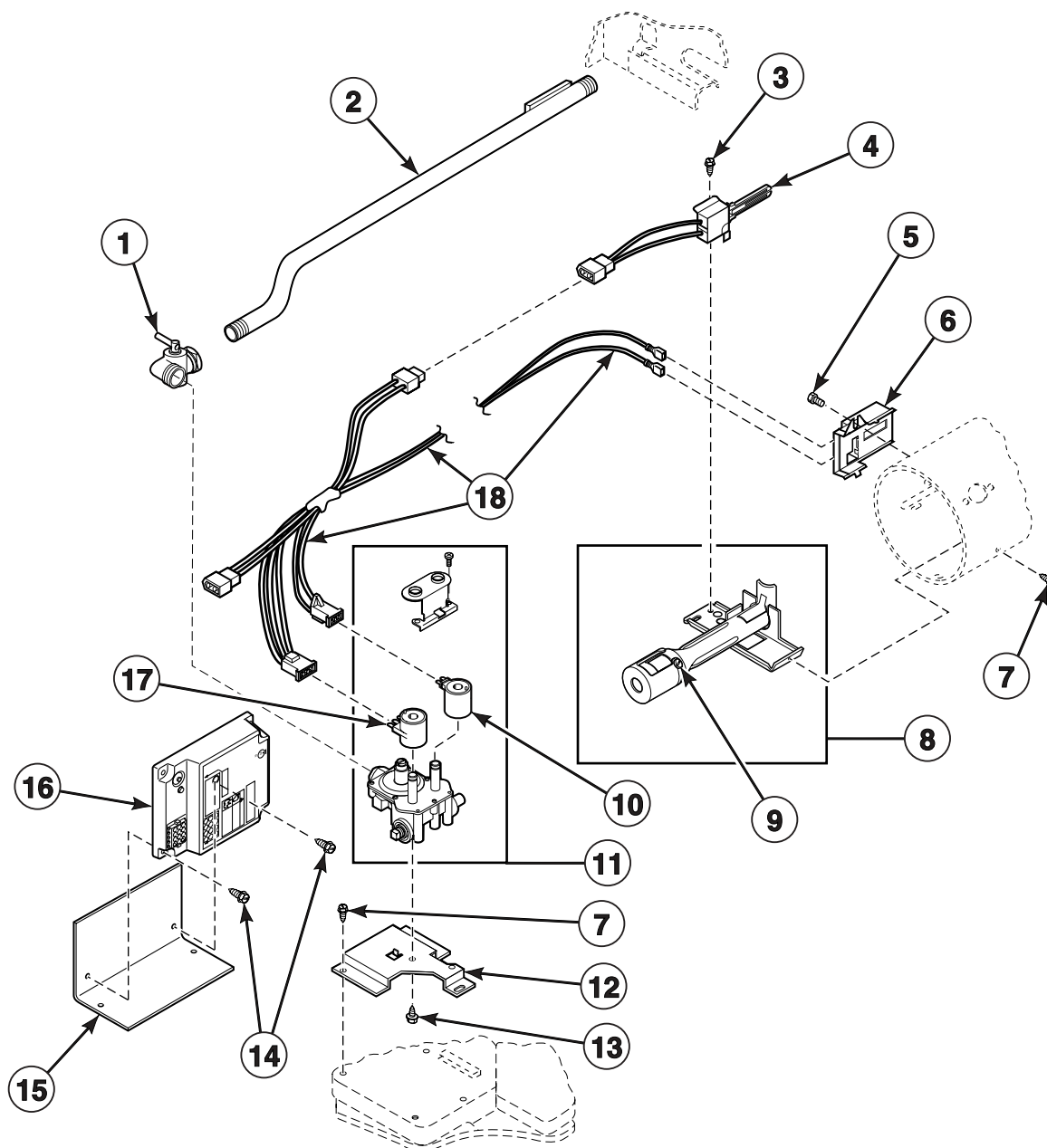
Heater Box Assembly - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	510101	Heat Duct Shroud	
2	503688	Screw	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 2 and 3
5	60952	Heat Duct Shield	
6	51782	Screw	
7	510703	Thermostat	Manual reset; Model KGD499*-3058
	489P3	Thermostat and Plate Kit	Includes item 6; All other models
8	N/A	Burner Housing	Includes item 7

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits - 50 Hertz Gas Models



DRY645P_502008

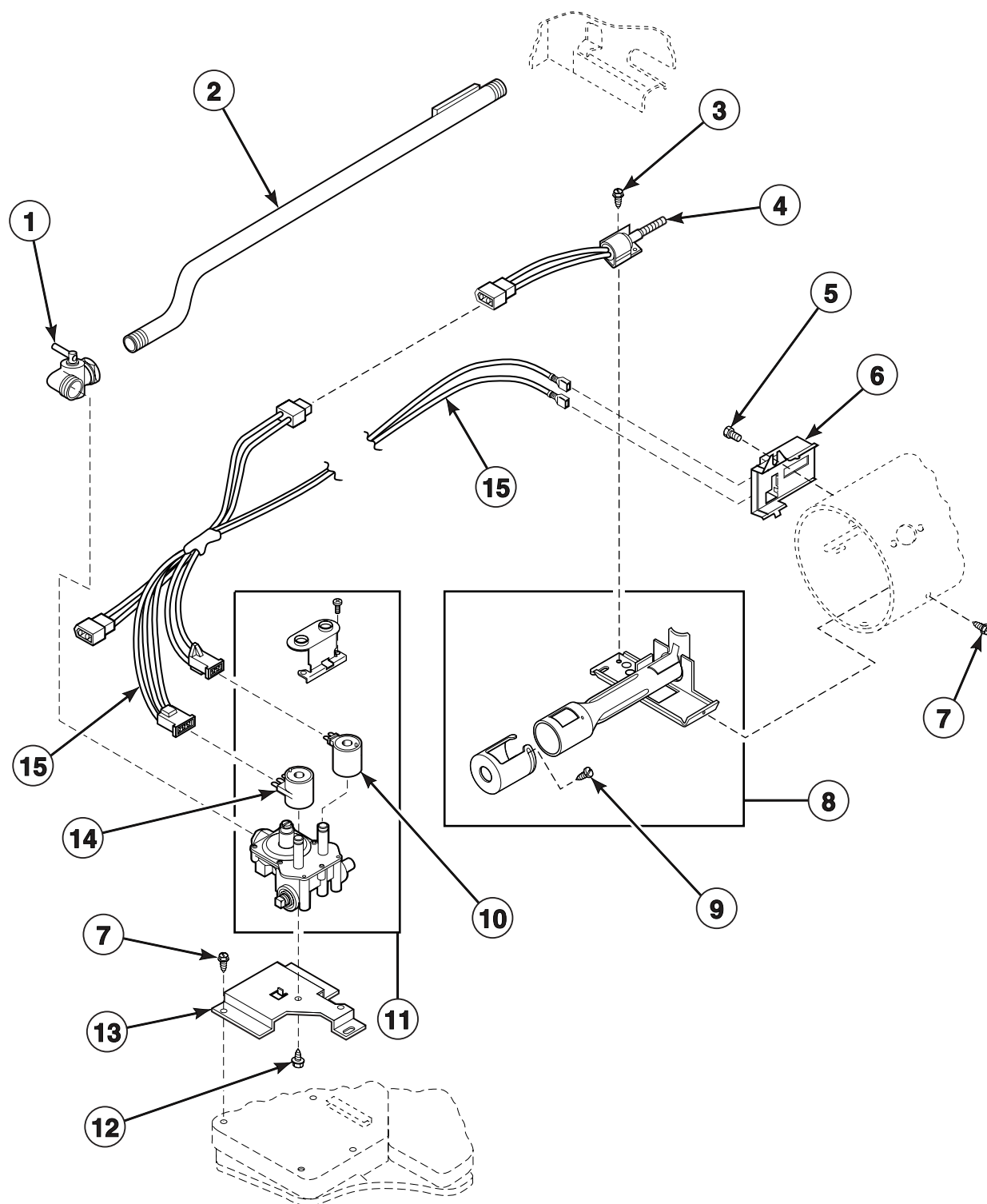
Gas Valve, Igniter and Gas Conversion Kits - 50 Hertz Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	401P3	L.P. Conversion Kit	Model AGM499*-3080; To convert from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	402P3	N.G. Conversion Kit	To convert from L.P. to N.G. or Mixed Gas
	502995	Igniter and Sensor Assembly	Models ACG499*23013, ACG499*23080 and ZCG479*-3013
1	510205	Elbow Shut-Off Valve	
2	510204	Lead-In Pipe Assembly	
3	51782	Screw	
4	502426	Igniter Bracket	Models ACG499*23080 and KGD599*-3058
	510184P	Igniter and Bracket Assembly	All other models
5	51782	Screw	Models ACG499*23013, ACG499*23080 and ZCG479*-3013
	23222	Screw	All other models
6	502995	Igniter and Sensor Assembly	Model KGD599*-3058
	510213	Sensor	All other models
7	503688	Screw	
8	510149	Burner Assembly	
9	33562	Screw	
10	59063B	Secondary Coil	50 Hertz
11	N/A	Gas Valve Assembly	N.G. or Mixed Gas; Models KGD499*-3058, ZGM479*-3000 and ZGM479*-3013
	502423	Gas Valve Assembly	Models ACG499*23013, ACG499*23080, KGD599*-3058 and ZCG479*-3013
	59063	Gas Valve Assembly	115 Volt/50 Hertz; All other models
12	510128	Gas Valve Mounting Bracket	
13	56124	Screw	
14	502535	Screw	Models ACG499*23080 and KGD599*-3058
15	502425	Ignition Control Bracket	Models ACG499*23080 and KGD599*-3058
16	502994	Igniter Control	
17	59063A	Booster and Holding Coil	50 Hertz
18	502609	Gas Valve Wire Harness Assembly	Models ACG499*23013, ACG499*23080 and ZCG479*-3013
	510530	Gas Valve Wire Harness Assembly	All other models

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Gas Valve, Igniter and Gas Conversion Kits - 60 Hertz Gas Models



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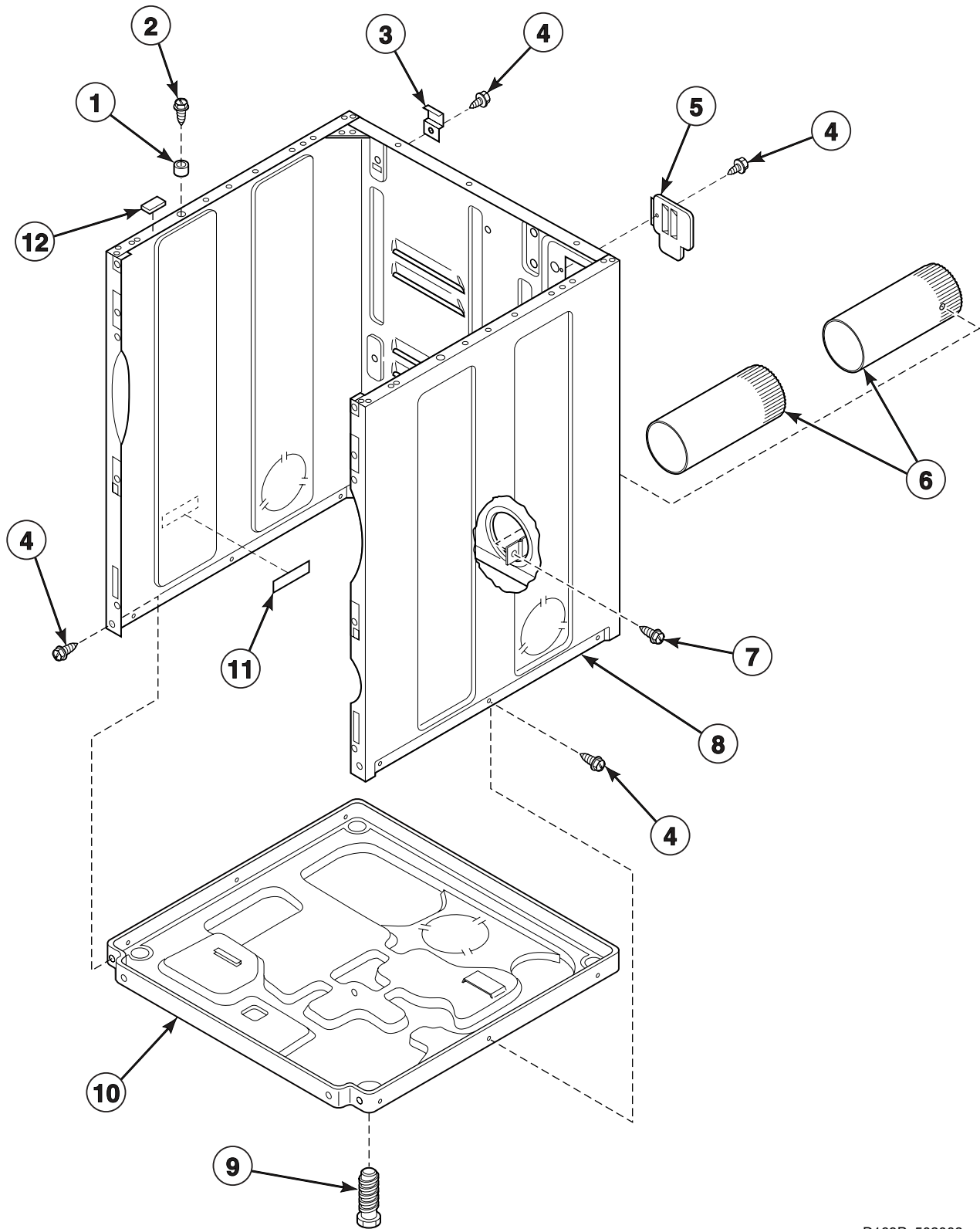
Gas Valve, Igniter and Gas Conversion Kits - 60 Hertz Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	401P3	L.P. Conversion Kit	Canadian models KGM379*-1109 and KGM679*-1109; To convert from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.)
	402P3	N.G. Conversion Kit	Canadian models; To convert from L.P. to N.G. or Mixed Gas
1	510205	Elbow Shut-Off Valve	
2	510204	Lead-In Pipe Assembly	
3	51782	Screw	
4	510184P	Igniter and Bracket Assembly	
5	23222	Screw	
6	510213	Sensor	
7	503688	Screw	
8	510149	Burner Assembly	
9	N/A	Screw	
10	58804B	Secondary Coil	60 Hertz
11	58804	Gas Valve Assembly	N.G. or Mixed Gas; 120 Volt/60 Hertz
12	56124	Screw	
13	510128	Gas Valve Mounting Bracket	
14	58804A	Booster and Holding Coil	60 Hertz
15	510530	Gas Valve Wire Harness Assembly	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Cabinet, Exhaust Duct and Base

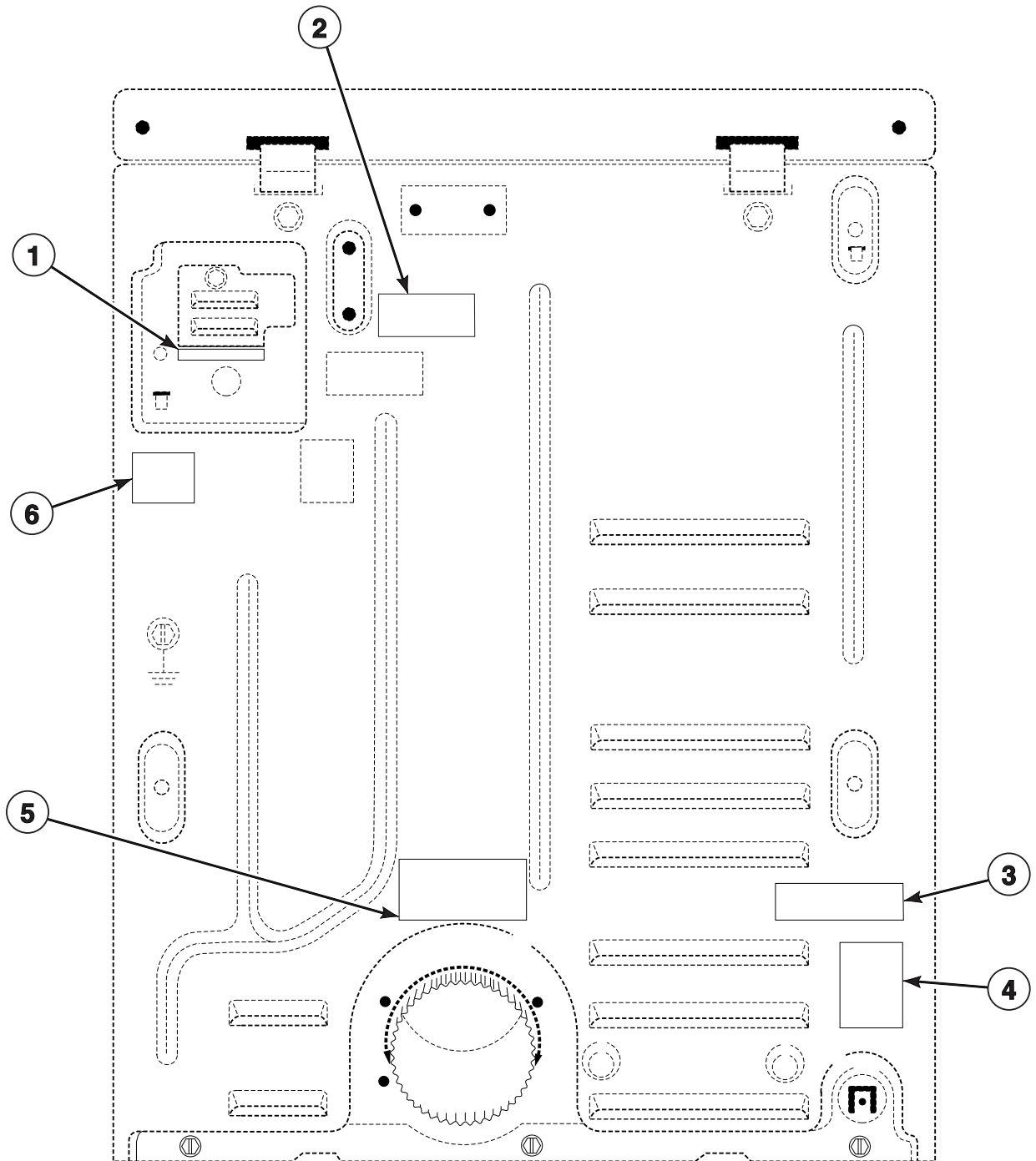


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Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
	528P3	Directional Exhaust Kit	To vent dryer out the sides or bottom
1	56079	Panel Locator	
2	39733	Screw	
3	510136	Top Hinge	
4	33562	Screw	
5	510903	Access Panel Plate	
6	510137	Exhaust Duct	
7	503688	Screw	
8	727P3W	Panel Kit	White
	727P3L	Panel Kit	Almond
9	510135	Leveling Leg	
10	510084	Dryer Base	
11	61294	Fuse Notice Label	Electric models
12	56128	Bumper Pad	

Rear Cabinet



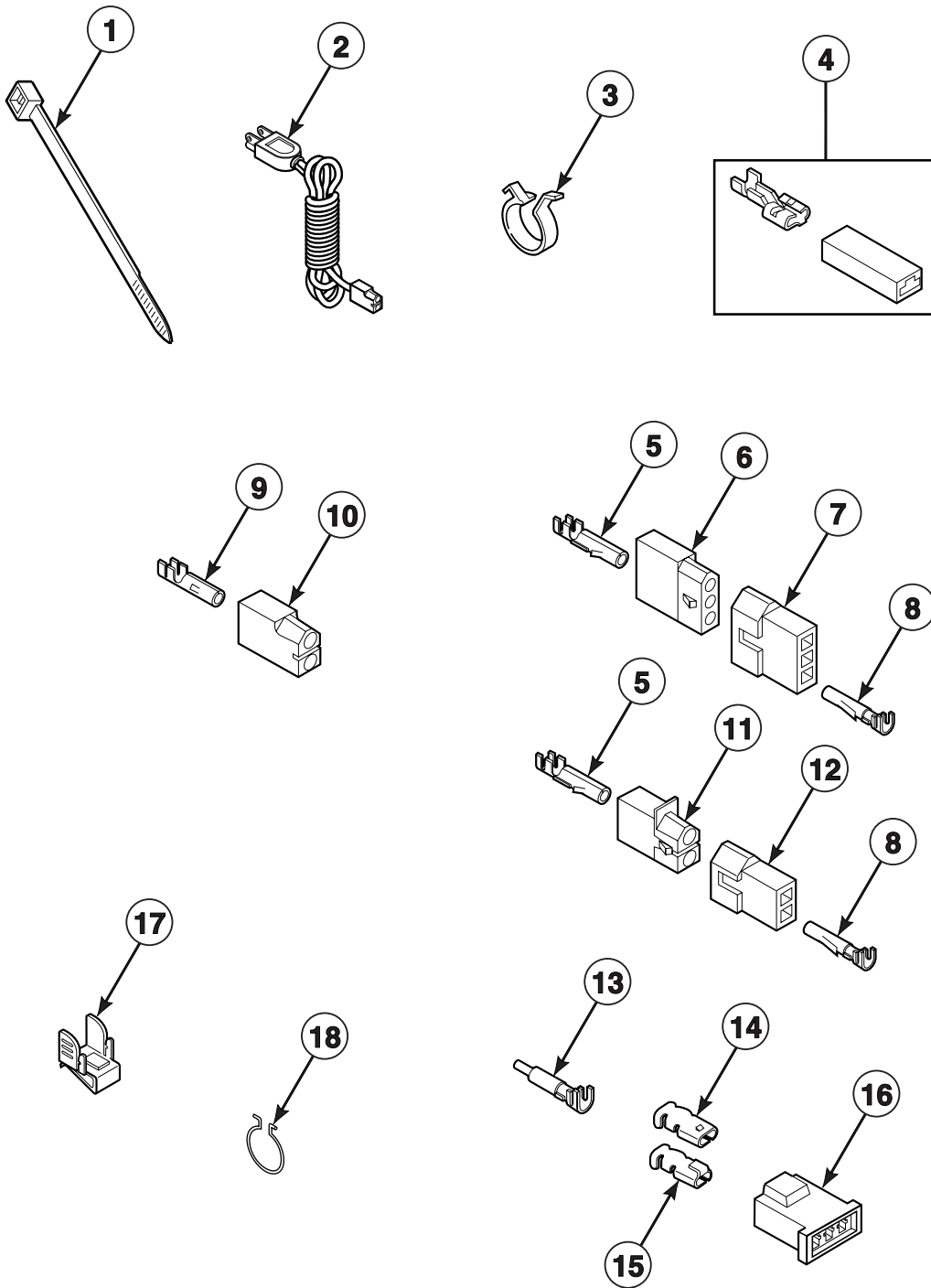
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Rear Cabinet

REF	PART NO.	DESCRIPTION	COMMENTS
1	501288	Terminal Block Label	Models KED597*-4350 and KGD499*-3058
2	500316	Warning Label	Models KEE997*-1702, KEM377*-1709, KEM497*-1702, KEM677*-1709, KEM777*-1709, KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
3	501140	Natural Gas Notice Label	Model KGD499*-3058
4	511004	Gas Clearance Label	Gas models
5	500497	Exhaust Warning Label	Models AEM477*-4562, AEM497*-3000, AEM497*-3300, AGM479*-3000, AGM499*-3000, AGM499*-3013, AGM499*-3080, KED497*-4350, KGD499*-3058, KGE999*-1102, KGM379*-1109, KGM499*-1102, KGM679*-1109, ZEM477*-3000, ZGM479*-3000 and ZGM479*-3013
6	500493	30 Amp Notice Label	Electric models
	500496	20 Amp Notice Label	Electric models
	500495	15 Amp Notice Label	Electric models

* Add Letter To Designate Color. L - Almond W - White

Power Cord and Terminals (Drawing 1 of 2)



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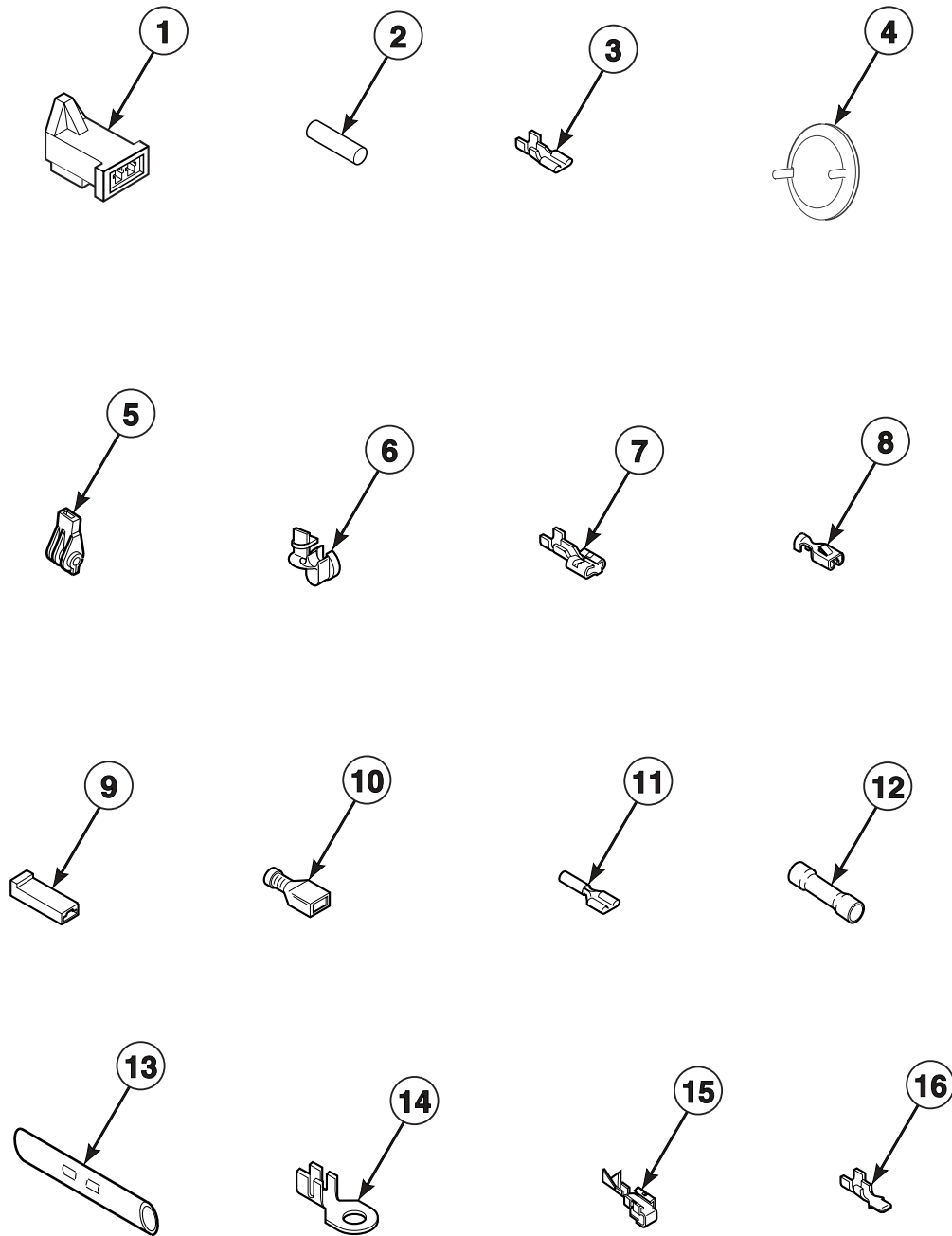
Power Cord and Terminals (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	55881	Harness Strap	
2	N/A	Lead-In Cord	Models AGM499*-3013, KGD499*-3058 and ZGM479*-3013
	61605	Lead-In Cord	Model KED497*-4350
	510505	Lead-In Cord Assembly	Models KEE997*-1702, KEM377*-1709, KEM677*-1709 and KEM777*-1709
	505759	Lead-In Cord	Model AEM477*-4562
	56222	Lead-In Cord	Models KGE999*-1102, KGM379*-1109, KGM499*-1102 and KGM679*-1109
	502786	Power Cord Assembly	Models ACG499*23013 and ACG499*23080
	N/A	Power Cord Assembly	Model ACE497*23000
3	504034	Wire Clip	
4	00360	Ultra Pod Terminal	(1) 12 gauge wire or (2) 18 gauge wires
5	00117	Female Pin Terminal	
6	23039	3 Circuit Receptacle	
7	23040	Plug	
8	00116	Male Pin Terminal	
9	00130	Female Pin Terminal	
10	56265	2 Circuit Receptacle	
11	56451	2 Circuit Receptacle	
12	56448	2 Circuit Plug	
13	00127	Male Pin Terminal	
14	00189	Female Spade Terminal	
15	00361	Female Piggyback Terminal	
16	58800	3 Circuit Connector	
17	00161	Grounding Clip	
18	51291	Wire Clip	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Power Cord and Terminals (Drawing 2 of 2)



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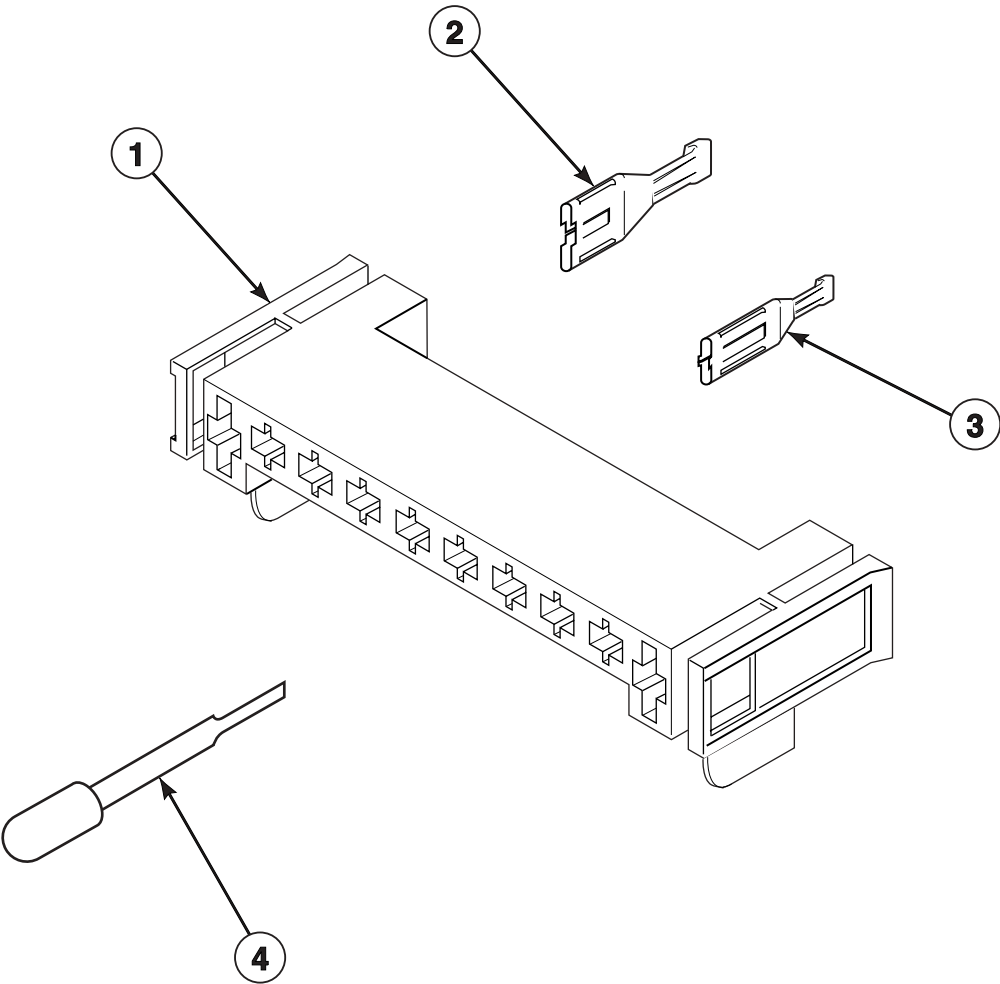
Power Cord and Terminals (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	58799	2 Circuit Connector	
2	503670	Insulator Sleeve	
3	00124	Female Spade Terminal	3/16 inch; (1) 18 gauge wire; .020 tab
	00209	Female Spade Terminal	3/16 inch; (2) 18 gauge wires; .020 tab
	00156	Female Spade Terminal	.032 tab
4	502496	Strain Relief Adapter	Models ACE497*23000, ACG499*23013, ACG499*23080, AEM477*-4562, AGM499*-3013, KED497*-4350, KGD499*-3058, ZCE477*-3000, ZCG479*-3013 and ZGM479*-3013
5	70210	Insulator	
6	N/A	Strain Relief	Models AGM499*-3013, AGM499*-3058 and ZGM479*-3013
	52113	Strain Relief	Use with item 4; Models AEM477*-4562 and KED497*-4350
	502500	Strain Relief	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
	38384	Strain Relief	All other models
7	00245	Spade Terminal	1/4 inch; (1) 22 gauge wire
	00223	Female Spade Terminal	1/4 inch; (1) 18 gauge wire
	00121	Female Spade Terminal	1/4 inch; (2) 18 gauge wires or (1) 12 gauge wire
8	00115	Female Spade Terminal	(1) 18 gauge wire
	00321	Female Spade Terminal	(2) 18 gauge wires or (1) 12 gauge wire
9	90789	Receptacle Housing	
10	00165	Insulated Female Terminal	3/16 inch
	00359	Ultra Pod Terminal	1/4 inch
11	N/A	Pre-Insulated Spade Terminal	18 gauge wire
	00215	Pre-Insulated Spade Terminal	12 gauge wire
12	N/A	Butt Splice Connector	
13	21091	Connector	
14	00110	Ring Terminal	No. 10; (1) 18 gauge wire
	00111	Ring Terminal	No. 10; (2) 18 gauge wires or (1) 12 gauge wire
15	00114	Female Spade Terminal	
16	00139	Male Tab Terminal	(2) 18 gauge wires or (1) 12 gauge wire

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Motor Connection Block, Terminals and Terminal Extractor Tool



D153P_502008

Motor Connection Block, Terminals and Terminal Extractor Tool

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	
2	00255	Female Terminal	1/4 inch; (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire application
4	283P4	Terminal Extractor Tool	

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
500888	Wire Harness Assembly	Model KEM497*-1702
N/A	Wire Harness Assembly	Models KEE997*-1702 and KGM679*-1109
500890	Wire Harness Assembly	Models KEM677*-1709 and KEM777*-1709
500891	Wire Harness Assembly	Model KEM377*-1709
500694	Wire Harness Assembly	Models AEM497*-3000, AEM497*-3300, AEM497*-4350, AEM497*23000, AEM497*23300, AEM497*24350, KED497*-4350, KED597*-4350, KEM497*-3000, NEM497*-3000 and ZEM477*-3000
500894	Wire Harness Assembly	Model AEM477*-4562
500695	Wire Harness Assembly	Model KGM499*-1102
500691	Wire Harness Assembly	Model KGE999*-1102
500699	Wire Harness Assembly	Models BGM419*-1180 and KGM379*-1109
500898	Wire Harness Assembly	Models AGM479*-3000, AGM499*-3000, AGM499*-3013, AGM499*-3058, AGM499*-3080, AGM499*23000, AGM499*23013, AGM499*23058, AGM499*23080, KGD499*-3058, KGD599*-3058, NGM499*-3013, ZGM479*-3000 and ZGM479*-3013
501886	Wire Harness Assembly	Model BGM419*-1180
503403	Wire Harness Assembly	Model REM477*-4562
502580	Base Wire Harness Assembly	Models ACG499*23013, ACG499*23080 and ZCG479*-3013
502620	Base Wire Harness Assembly	Models ACE497*23000 and ZCE477*-3000
N/A	Hood Wire Harness Assembly	Models ACE497*23000, ACG499*23013, ACG499*23080, ZCE477*-3000 and ZCG479*-3013
502900	Hood Wire Harness Assembly	Models ZCE477*-3000 and ZCG479*-3013
45001	18 Gauge Wire	Black; Order by the foot; Order terminals and connectors as required
45380	12 Gauge Wire	Orange; Order by the foot; Order terminals and connectors as required

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete wire harness or order wire by the foot. When applying terminals to wires it is recommended that the terminals be soldered to the wires.

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